

Date: Monday, 5/1/2006 4:23:47 PM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: END PLATE				
Job Number	: 26918							
Estimate Number	: 10406							
P.O. Number	: N/A			Part Number	: D2415			
This Issue	: 5/1/2006		S.O. No.	: N/A				
Prsht Rev.	: NC			Drawing Number	: D2415 REV. A			
First Issue	: N/A		Type	: MACHINED PARTS				
Previous Run	: N/A		Material	: N/A				
Written By	: <u>See Component Below</u>			Due Date	: 6/30/2006			
Checked & Approved By	: <u>JF 06.05.02</u>			Qty:	14 Um: Each			
Comment	: Est:C 03.04.14 Reformat; Incorporated D2292, D2375-3-08-106; D2403 - D2417 KJ/RF							

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M5052H32S063	5052-H32 .063 Sheet	
		Comment: Qty.: 0.3253 sf(s)/Unit Total : 4.5541 sf(s) Material: 5052-H32 (QQ-A-250/8) 0.063" thick (M5052H32S.063)	<u>Batch: M16454</u>
2.0	SHEAR	SHEAR	
		Comment: SHEAR Cut blank: 7.320" x 5.540"	<u>17/06.05.23</u>
3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1	
		Comment: HAAS CNC VERTICAL MACHINING #1 Machine as per Fotto FA159 and Dwg D2415 Stack of 7 Identify as D2415	<u>N/A (per 06.05.18)</u>
4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	<u>M 06.05.23 (14)</u>
5.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK	<u>J. 06.05.24 (14)</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 06/05/27
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 5/1/2006 4:23:48 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: END PLATE

Job Number: 26918

Part Number: D2415

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr Stack

H-M 06/05/25

(14)

7.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

8.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock
Location: ST41

SL 06/05/26 A

9.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

DP 06/05/29 (14)

Job Completion



U 06/05/29

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

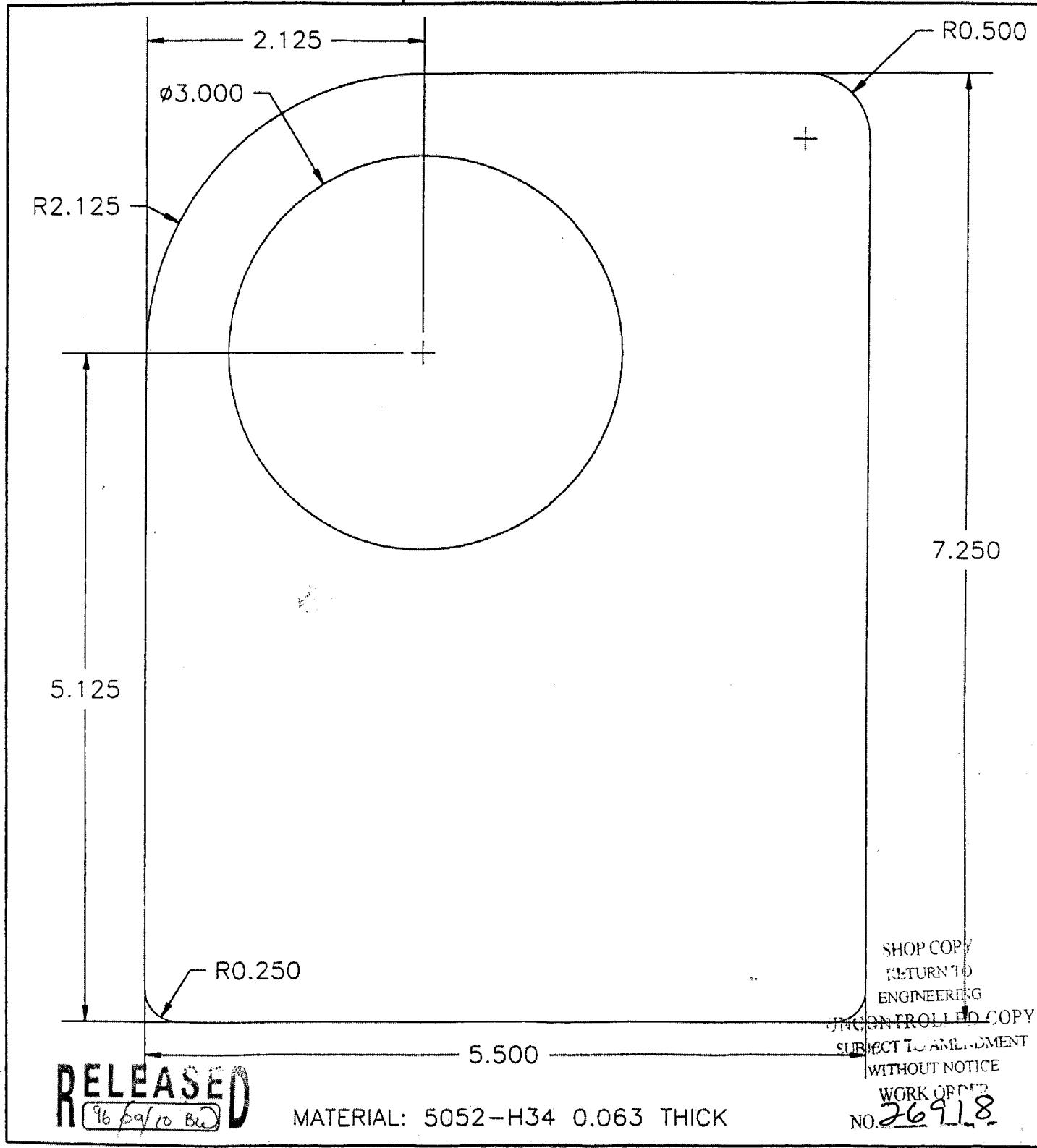
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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PREPARED	DART AERO ACCESSORIES INC	
B. Williams		VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED	APPROVED	REV. A
BW	BW	D2415
DATE	TITLE	SCALE
Apr. 12, 1995	206 END PLATE	1:1



DART AEROSPACE LTD	Work Order:	26918
Description:	Part Number:	2415
Inspection Dwg:	Rev:	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article X Prototype

Measured by:		Audited by:		Prototype Approval:	
Date:	06-05-23	Date:	06-05-24	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	